





8.5" x 11" BOOK  
HARD COVER  
CASE BOUND  
Book Spine Holds  
more than 175 pages  
& less than 250 pages  
(based on 70 lb. Matt text)

**LEGEND**

-  EDGE OF BOARD
-  BLEED PERIMETER

**.625" BLEED ALL AROUND**

**BACK COVER BOARD**

**RED**  
The printed portion of your cover will be wrapped around the hardboards to create a Case Bound book. "Bleed" is excess background that allows your background to extend around the boards. If bleed were not present, the white paper that the cover is printed on would be visible after the book is bound.

**PURPLE FRAME**  
Safety Area - Live area  
Critical graphic/text elements be sure to center them inside the Safety guides. This applies to the spine area as well.

**GUTTER**  
There should not be any text in the gutter area. Since the gutter of a Case Bound book acts as the folding mechanism and tends to "bunch up" you would not want to center the cover elements between the spine fold and edge of board. Instead, you will want to center all cover elements in the "Safety Area"

However, background graphics or solid colors used, should extend to the spine fold

No Text on Gutter Area

SPINE (Do Not Modify Width)

No Text on Gutters Area

**FRONT COVER BOARD**

**.625" BLEED ALL AROUND**

11.5"

.315" .65" .315"

8.57"

9.79"

10.88"

gutter marks